



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3937-041
Job Sheet 175613-A



Part No: D3937-041

Job Qty: 6 ea

Part Name: Photo Luminescent Strip



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/31/18

Job Tracking No:

Due Date: 8/30/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	QC	6 pcs		8/30/18	0.00	0.00	QC7-3		Smb
150	Small Fab	6 pcs		8/30/18	0.00	0.39	Small Fab-5		Smb
160	QC	6 pcs		8/30/18	0.00	0.00	QC5		NOV 14 2018 68
170	Packaging	6 pcs		8/30/18	0.00	0.00	Packaging3-2		NOV 22 2018 9-89
180	QC21-SA	6 Ea		8/30/18	0.00	0.00	QC21		NOV 22 2018 9-89

Part Op 150 - 1- Align part edges and stick strip to D3937-3 as per dwg
Descriptions:

DAS
21
9-89

NOV 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3937-1	Luminescent Strip	6 Ea (1 ea)	150-Small Fab	S128730

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
150-Small Fab	D3937-1	6	14	0

Part Specifications

Specifications could not be found.

Plex 7/31/18 2:16 PM dart.leroux.jason



Container No: S129406



Part: D4703-041

Job No: 186387

Serial No/Batch: S129406

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/20/18



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Email: sales@dartaero.com

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Container No: S0980008



Photo Luminescent Strip

PART NO: D3937-041

Serial No/Batch: S097029

Revision:

Operation:

Change No:

Packaging

Mfg Date: 07/31/18

Job No: 175613-A

001 1 3 3015
001 1 3 3018 a-80
ee
DVS



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D3937-041
Job Sheet 175613



14 JH

Part No: D3937-041

Job Qty: 8 ea

Part Name: Photo Luminescent Strip



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/9/18

Job Tracking No:

Due Date: 5/10/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		5/9/18	0.00	0.00	Start Up Large Fab-7		DAS
100	Shear	8 pcs		5/9/18	0.02	0.44	Shear		58 4/11/18
110	QC	8 pcs		5/9/18	0.00	0.00	QC5		9-89
130	HandFinish	8 pcs		5/9/18	0.00	0.25	HandFinish1		5/18 07-31
140	QC	8 pcs		5/9/18	0.00	0.00	QC7-3		
150	Small Fab	8 pcs		5/10/18	0.00	0.52	Small Fab-5		
160	QC	8 pcs		5/10/18	0.00	0.00	QC5		
170	Packaging	8 pcs		5/10/18	0.00	0.00	Packaging3-2		
180	QC21-SA	8 Ea		5/10/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3937 (Make D3937-3) 2-Deburr if necessary
Descriptions: 150 - 1- Align part edges and stick strip to D3937-3 as per dwg

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	.7279 sf (.09099 ea)	90-Start up Operation	5018006
D3937-1	Luminescent Strip	8 Ea (1 ea)	150-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.032	1	177	0
150-Small Fab	D3937-1	8	2	0

Part Specifications

Specifications could not be found.

Plex 4/9/18 12:28 PM Dart.Gagnon.Michelle

51802

0018

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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